

PAINTING YOUR THERMA-SHIELD DOOR**PAINTING YOUR DOOR**

Your Therma-Shield door comes with a baked on polyester enamel coating. To finish paint your door and validate your lifetime warranty, the following procedures are recommended. To improve adhesion of your field paint, lightly sand your door's surface with a fine grit (#400) sandpaper or fine steel wool to reduce the gloss.

DO NOT EXPOSE BARE METAL.

Any exposed bare metal must be coated with a primer specifically intended for galvanized metal. Clean your door with a phosphate free laundry detergent. Rinse your door thoroughly with clean water and let dry completely before painting. Solvents are not recommended for cleaning. Do not paint in direct sunlight or if door surface is warm to touch.

Dark colors are not recommended where the door is exposed to direct sunlight for extended periods such as a southern to western exposure. Dark coatings absorb and retain the heat and can lead to peeling of the paint coatings.

A top coating of a high quality 100% acrylic exterior latex paint is recommended on the interior and exterior of your door. At this point, care must be exercised not to paint joint or edge seals, in that, surfaces painted and pressed against the seal will adhere and cause seal damage. Also, to ensure your finish paint is compatible, always paint a sample area to test adhesion. Finally, check your paint manufacturer's instructions carefully for any additional recommendations and future maintenance requirements.